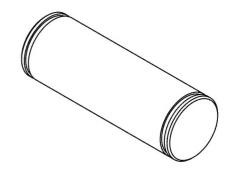
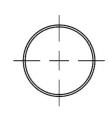
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REVISIONS										
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED					
3		AS DRAWN BY APICAL.	7/22/2013	JAG						
4		ADDED TOLERENCE TO SLOT WIDTH AND DIAMETER, CH'D FINISH WAS OIL STORAGE IS NICKEL PLATE .00040006, BAKE AFTER PLATING PER R.W.	7/22/2013	CFS	RW					
4A	14-0095	CH'D TITLE BLOCK WAS RED BARN IS DART, ADDED NOTE 2.	7/28/2014	DPD	RW					
5	16-0106	UPDATED TO NEW STANDARD, CH'D MAT'L WAS A2 IS 01.	8/11/2016	DEW	SM					





ASSY QTY

ASSY QTY

B/O

Part #

4.5NR-10

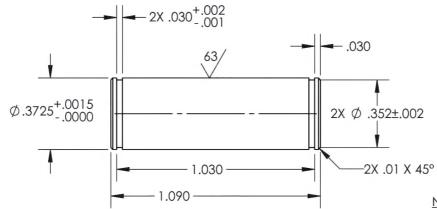
Description

1 LOCK ROLLER PIN

Material

01

B/O INFORMATION OR SPECIFICATIONS



- NOTES: 1. NICKEL PLATE .0004 .0006, BAKE AFTER PLATING.
- 2 BAG & LABEL WITH BATCH NUMBER

Z. DAG & LADLE WITH DATCH NOMBER.											
DART											
TITLE	LOCK ROLLER PIN										
DWG NO.		4.	IR-10	5							
IKEAI	EAT HRC 50-55				UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES .XXX ± .005 FRACTIONS ± 1/8 .XX ± .01 ANGLES ± .5° .X ± .1 SURFACES = 125/						
SPEC	PEC				1. BREAK ALL SHARP EDGES						
CHECKED: D	APICAL DUERFELDT ANDERSON		AFTER PLA	NAL LIMITS APPLY ATING IT DIM AND TOL PER							
	INDSAY			ASINE 114.	USED ON MODEL						
APPROVED: MACKOVJAK											
SCALE 2:	1	DATE	5/1	5/1997	SHEET 1 OF	1					